



# Tech TIPS

SUPPORTING TODAY'S PROFESSIONAL TECHNICIAN



## Angle Mounted Master Cylinder Bleeding Procedure

**Application:**

All angle-mounted master cylinders.

**Problem:**

Unable to obtain a firm brake pedal when bleeding master cylinder on vehicle

**Cause:**

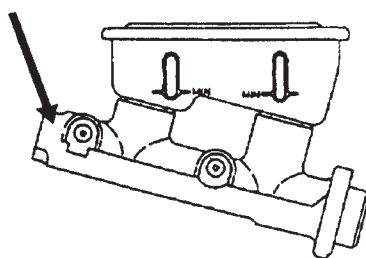
Air trapped in the upper end of the master cylinder past the secondary port.

**Solution:**

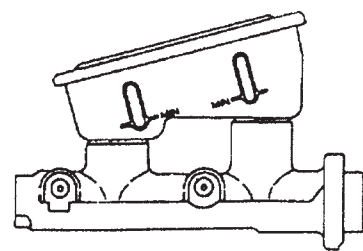
When bleeding brakes system, raise rear of vehicle until master cylinder bore is level as shown below.

CAUTION: Some fluid should be removed from the reservoir to avoid spilling as vehicle is raised.

Air becomes trapped here



Normal mounted master cylinder



Correct bleeding position

**Note:**

Always flush entire brake system with approved fluid when any brake component is replaced.